

Tap Drill Sizes For Fractional Size Threads **Approximately 65% Depth Thread / AMERICAN NATIONAL THREAD FORM**

Tap Size	Threads per Inch	Hole Diameter	Drill
1/16	72	.049	3/64
1/16	64	.047	3/64
1/16	60	.046	56
5/64	72	.065	52
5/64	64	.063	1/16
5/64	60	.062	1/16
5/64	56	.061	53
3/32	60	.077	5/64
3/32	56	.076	48
3/32	50	.074	49
3/32	48	.073	49
7/64	56	.092	42
7/64	50	.090	43
7/64	48	.089	43
1/8	48	.105	36
1/8	40	.101	38
1/8	36	.098	40
1/8	32	.095	3/32
9/64	40	.116	32
9/64	36	.114	33
9/64	32	.110	35
5/32	40	.132	30
5/32	36	.129	30
5/32	32	.126	1/8
11/64	36	.145	27
11/64	32	.141	9/64
3/16	36	.161	20
3/16	32	.157	22
3/16	30	.155	23
3/16	24	.147	26
13/64	32	.173	17
13/64	30	.171	11/64
13/64	24	.163	20
7/32	32	.188	12
7/32	28	.184	13
7/32	24	.178	16
15/64	32	.204	6
15/64	28	.200	8
15/64	24	.194	10
1/4	32	.220	7/32
1/4	28	.215	3
1/4	27	.214	3
1/4	24	.209	4
1/4	20	.201	7
5/16	32	.282	9/32
5/16	27	.276	J
5/16	24	.272	I
5/16	20	.264	17/64
5/16	18	.258	F
3/8	27	.339	R
3/8	24	.334	Q
3/8	20	.326	21/64
3/8	16	.314	5/16
7/16	27	.401	Y
7/16	24	.397	X
7/16	20	.389	25/64
7/16	14	.368	U
1/2	27	.464	15/32
1/2	24	.460	29/64

Tap Size	Threads per Inch	Hole Diameter	Drill
1/2	20	.451	29/64
1/2	13	.425	27/64
1/2	12	.419	27/64
9/16	27	.526	17/32
9/16	18	.508	33/64
9/16	12	.481	31/64
5/8	27	.589	19/32
5/8	18	.571	37/64
5/8	12	.544	35/64
5/8	11	.536	17/32
11/16	16	.627	5/8
11/16	11	.599	19/32
3/4	27	.714	23/32
3/4	16	.689	11/16
3/4	12	.669	43/64
3/4	10	.653	21/32
13/16	12	.731	47/64
13/16	10	.715	23/32
7/8	27	.839	27/32
7/8	18	.821	53/64
7/8	14	.805	13/16
7/8	12	.794	51/64
7/8	9	.767	49/64
15/16	12	.856	55/64
15/16	9	.829	53/64
1	27	.964	31/32
1	14	.930	15/16
1	12	.919	59/64
1	8	.878	7/8
1 1/16	8	.941	15/16
1 1/8	12	1.044	1 3/64
1 1/8	7	.986	63/64
1 3/16	7	1.048	1 3/64
1 1/4	12	1.169	1 11/64
1 1/4	7	1.111	1 7/64
1 5/16	7	1.173	1 11/64
1 3/8	12	1.294	1 19/64
1 3/8	6	1.213	1 7/32
1 1/2	12	1.419	1 27/64
1 1/2	6	1.338	1 11/32
1 5/8	5 1/2	1.448	1 29/64
1 3/4	5	1.555	1 9/16
1 7/8	5	1.680	1 11/16
2	4 1/2	1.783	1 25/32
2 1/8	4 1/2	1.909	1 29/32
2 1/4	4 1/2	2.034	2 1/32
2 3/8	4	2.131	2 1/8
2 1/2	4	2.256	2 1/4
2 5/8	4	2.381	2 3/8
2 3/4	4	2.506	2 1/2
2 7/8	3 1/2	2.597	2 19/32
3	3 1/2	2.722	2 23/32
3 1/8	3 1/2	2.847	2 27/32
3 1/4	3 1/2	2.972	2 31/32
3 3/8	3 1/4	3.075	3 1/16
3 1/2	3 1/4	3.200	3 3/16
3 5/8	3 1/4	3.325	3 5/16
3 3/4	3	3.425	3 7/16
4	3	3.675	3 11/16